

2/16/2018

Print



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due
P0038993	THY001-VC	5	1	Net 30	M6061T6S0.3125X6.250	6061-T651 Sheet 0.3125" Thick Plate x 6.250" Wide				12	2/14/2018	12		S043121	Stock	2/16/2018	\$ 12.40 / ft	0	
Total:										12		12							

Plex 2/16/2018 8:56 AM Dart.Dubois.Pascal



DELIVERY NOTE



①
AR
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE: 02/16/2018
DOC. NO: 2405750668*
BOL. NO: 2405750668
ORDER NO: 1403522958
YOUR P/O: 038993
CUSTOMER NO: 10058125
Route: 303UA
CONTACT: Stan Ivers
TEL: 905-532-1350 ext 21350
FAX: 905-738-9033 ext 9033
EMAIL: STAN.IVERS@THYSSENKRUP
P.COM

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAGE NO
0010	ALFLR74857 6061 Aluminum T651 Plate 0.31200 X Width 6.2500 +.125/-.000 X Length 144.5000 Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging	1 PC 27 lb	1008286744
	TAGNUM QTY UOMVEND VENDPO HLOT		
	PCS		
	1013520521 1 PC		X51665 1

Total Gross Weight

29.000 lb

All items, not declared as partial delivery, are final quantities.

Delivery Terms: PPD gem. Incoterms 2000 Prepaid TRANSFER TRUCK

DELIVERY NOTE

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE:	02/16/2018
DOC. NO:	2405750668*
BOL. NO:	2405750668
ORDER NO:	1403522958
YOUR P/O:	038993
CUSTOMER NO:	10058125
Route:	303UA
CONTACT:	Stan Ivers
TEL:	905-532-1350 ext 21350
FAX:	905-738-9033 ext 9033
EMAIL:	STAN.IVERS@THYSSENKRUP P.COM

CERTIFICAT DE CONFORMITÉ/CERTIFICATE OF COMPLIANCE

*thyssenkrupp Matériaux NA certifie que le matériel décrit ci-dessus est conforme aux dessins ou spécifications exigés sur le bon de commande et qui sont en vigueur à la date ou la commande a été acceptée./ thyssenkrupp Materials NA certifies that the material described above is in accordance with the drawings or specifications called for on said order that are current on the date order was accepted.

*Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel où les données résultent de l'analyse faite par un laboratoire qualifié/ We certify that the document reproduced here is true to the report provided by the equipment supplier where the data are the result of analysis by a qualified laboratory.

David Noordine - Director of Quality Assurance



2/9/2018

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038993

Supplier: THY001-VC
Thyssenkrupp Materials CA Ltd
O/A VPK Metal- c/o T27540
PO Box 4275, Postal "A"
Toronto
ON
M5W 5V8 Canada
Phone: 905 669 9444
Fax: 905 738 9033

PO No: PO038993

PO Date: 2/8/18

Due Date: 2/14/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: quote no. 1202990461

E-MAILED
FEB 09 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Phone: 613-632-5200

			Items							
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M6061T6B00750X00.125		6061-T6 Bar .750 X .125 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	2/14/18	80 ft	0 ft	80 ft	\$0.72/ft	\$57.60
2	M6061T6B1.000X12.000		6061-T6 Bar 1.00 X 12.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	2/14/18	12 ft	0 ft	12 ft	\$37.22/ft	\$446.64
3	M6061T6B1.500X04.000		6061T6 Bar 1.500 X 4.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	2/14/18	12 ft	0 ft	12 ft	\$18.78/ft	\$225.36

80

FEB 15 2018

DAS
11
9-89

12

FEB 15 2018

DAS
11
9-89

FEB 15 2018

DAS
11
9-89

FEB 15 2018

DAS
11
9-89

Plex 2/9/18 11:07 AM dart.lavoie.chantal

2/9/2018

PURCHASE ORDER

Items										Unit Price (CAD)	Extended Price
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance			
4	M6061T6B2.000X03.500		6061-T6 Bar 2.00 X 3.50 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	2/14/18	12 ft	0 ft	12 ft		\$22.26/ft	\$267.12
5	M6061T6S0.3125X6.250		6061-T651 Sheet 0.3125" Thick Plate x 6.250" Wide	Firmed	2/14/18	12 ft	0 ft	12 ft		\$12.40/ft	\$148.80
										Grand Total:	\$1,145.52

DAS

FEB 16 2018

11

9.88

Order Notes

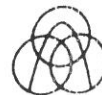
Procurement Quality Clauses
 A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)
 A026 certification of material conformance
 A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/9/18 11:07 AM dart.lavoie.chantal



QUOTE

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

TEL: 613-632-5200
FAX: 613-632-5246

DATE: 02/05/2018
QUOTE NO: 1202990461
YOUR INQUIRY:
ATTENTION TO: CHANTAL LAVOIE
TEL: 613-632-5200
CUSTOMER NO: 10058125
DEPARTMENT: CAN TOR INS 01
CONTACT: Teresa Volpe
TEL:
FAX:
EMAIL: Teresa.Volpe@thyssenkrupp.com

PAGE 1 OF 4

Thank you for allowing us to quote on your requirement. Delivery contingent upon date ordered.

Delivery Address

DART AEROSPACE LTD, 1270 ABERDEEN ST, HAWKESBURY, ON K6A 1K7, CANADA
Unloading Point: UNLOAD POINT 1

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0010	ALFLR01588 2024 Aluminum T3 Sheet 0.12500 (+-.0035) X Width 48.0000 (+-.125) X Length 144 (+-.125) ASTM B209 2014 ROHS COMPLIANT SAE AMS 4037 Q SAE AMS-QQ-A-250/4B 2015 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 03/08/2018 12-15 DAYS FOR DELIVERY STOCK IN LAX	2 172.800	PC LB	491.01 CAD 1 PC	982.02
0020	ALREC00246 6061 T6511 Aluminum Extruded Rectangular 0.37500 (+-.008) X 2.5000 (+-.024) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	1 12 13.236	PC FT LB	5.42 CAD 1 FT	65.04
0030	ALFLR74857 6061 Aluminum T651 Plate 0.31200 X Width 6.2500 +.125/- .000 X Length 144.5000 Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging Delivery Date: 02/09/2018	1 27.614	PC LB	155.00 CAD 1 PC	155.00



QUOTE

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

DATE:

02/05/2018

QUOTE NO:

1202990461

YOUR INQUIRY:

ATTENTION TO:

CHANTAL LAVOIE

TEL:

613-632-5200

PAGE 2 OF 4

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0040	ALREC00778 6061 T6511 Aluminum Extruded Rectangular 0.12500 (+-.007) X 0.7500 (+-.010) X 240 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	4 80 8.800	PC FT LB	0.72 CAD 1 FT	57.60
0050	ALREC13956 6061 T6511 Aluminum Extruded Rectangular 1.00000 X 12.0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	1 12 169.344	PC FT LB	37.22 CAD 1 FT	446.64
0060	ALREC00191 6061 T6511 Aluminum Extruded Rectangular 1.00000 (+-.012) X 8.0000 (+-.054) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	1 12 112.896	PC FT LB	25.87 CAD 1 FT	310.44
0070	ALREC35126 6061 T6511 Aluminum Extruded Rectangular 3.00000 X 14.0000 X 95.5000 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	1 7.958 393.078	PC FT LB	130.28 CAD 1 FT	1,036.77

**OFFERING. ITEM REQUESTED
NOT AVAILABLE/ SUBJECT TO
PRIOR SALE**



QUOTE

02/05/2018

1202990461

CHANTAL LAVOIE

613-632-5200

DATE:

QUOTE NO:

YOUR INQUIRY:

ATTENTION TO:

TEL:

PAGE 3 OF 4

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0080	ALREC00630 6061 T6511 Aluminum Extruded Rectangular 1.50000 (+-.014) X 4.0000 (+-.034) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	1 12 84.672	PC FT LB	18.78 CAD 1 FT	225.36
0090	ALREC00023 6061 T6511 Aluminum Extruded Rectangular 1.00000 (+-.012) X 6.0000 (+-.044) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	4 48 338.688	PC FT LB	18.17 CAD 1 FT	872.16
0100	ALREC00245 6061 T6511 Aluminum Extruded Rectangular 3.00000 (+-.024) X 6.0000 (+-.044) X 48 RBW Cutting - Standard +.125/- .000 Cut To Length 48.0000 " 1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/09/2018 * OFFERING	1 4 84.672	PC FT LB	64.55 CAD 1 FT	258.20

QUOTE

thyssenkrupp Materials NA 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

DATE: 02/05/2018
QUOTE NO: 1202990461
YOUR INQUIRY:
ATTENTION TO: CHANTAL LAVOIE
TEL: 613-632-5200

PAGE 4 OF 4

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0110	ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+-.024) X 3.5000 (+-.024) X 144 RBW Cutting - Standard +.125/-.000 Cut To Length 144.0000 " 1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/09/2018	1 12 100.800	PC FT LB	22.26 CAD 1 FT	267.12

Weight total	1,506.600 LB	4,676.35
Items total		4,676.35
Net Amount		607.94
GST		5,284.29
TOTAL		

Payment Terms: Within 30 days without deduction
Delivery Terms: PPD (gem. Incoterms 2000) PREPAID
Shipping Condition: General Delivery

COMPUTER GENERATED OFFER AND VALID WITHOUT SIGNATURE.

Please review the above items for accuracy.
Prices are quoted as price in effect at time of shipment.
Our standard terms and conditions apply should this quote become an order.

For terms and conditions please refer to website at <http://www.ikmna.com/ikmna/Resources/CustomerService/index.html>

Any obvious damage must be noted on the material delivery documentation at the time of receipt.
Tax exemption status documentation must be forwarded to credit department prior to order approval.
All returned material subject to restock charge.



ORDER CONFIRMATION

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

TEL: 613-632-5200
FAX: 613-632-5246

DATE: 02/09/2018
ORDER NO: **1403522958 ***
YOUR P/O: 038993 dtd 02/05/2018
ATTENTION TO: CHANTAL LAVOIE
TEL: 613-632-5200
CUSTOMER NO: 10058125
DEPARTMENT: CAN TOR INS 01
CONTACT: Stan Ivers
TEL: 905-532-1350 ext -21350
FAX: 905-738-9033 ext 9033
EMAIL: STAN.IVERS@THYSSENKRU
PP.COM
* please state on all documents

We thank you for your order which we confirm as follows:

Delivery Address

DART AEROSPACE LTD, 1270 ABERDEEN ST, HAWKESBURY, ON K6A 1K7, CANADA
Unloading Point: UNLOAD POINT 1

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0030	ALFLR74857 6061 Aluminum T651 Plate 0.31200 X Width 6.2500 +.125/-0.000 X Length 144.5000 Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging Order Number: 038993 Delivery Date: 02/16/2018 Energy Surcharge	1 27.614	PC LB	155.00 CAD 1 PC	155.00 25.00 <u>180.00</u>
0040	ALREC00778 6061 T6511 Aluminum Extruded Rectangular 0.12500 (+.007) X 0.7500 (+.010) X 240 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/14/2018	4 80 8.800	PC FT LB	0.72 CAD 1 FT	57.60



ORDER CONFIRMATION

thyssenkrupp Materials NA 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

DATE:

02/09/2018

ORDER NO:

1403522958 *

YOUR P/O:

038993 dtd. 02/05/2018

ATTENTION TO:

CHANTAL LAVOIE

TEL:

613-632-5200

* please state on all documents

PAGE 2 OF 3

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0050	ALREC13956 6061 T6511 Aluminum Extruded Rectangular 1.00000 X 12.0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/22/2018	1 12 169.344	PC FT LB	37.22 CAD 1 FT	446.64
0080	ALREC00630 6061 T6511 Aluminum Extruded Rectangular 1.50000 (+.014) X 4.0000 (+.034) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/14/2018	1 12 84.672	PC FT LB	18.78 CAD 1 FT	225.36
0110	ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+.024) X 3.5000 (+.024) X 144 RBW Cutting - Standard +.125/-0.000 Cut To Length 144.0000 " 1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/20/2018	1 12 100.800	PC FT LB	22.26 CAD 1 FT	267.12
Weight total		391.230 LB			1,176.72
Items total					1,176.72
Net Amount					152.98
GST					1,329.70
TOTAL					



ORDER CONFIRMATION

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

DATE: 02/09/2018
ORDER NO: **1403522958 ***
YOUR P/O: 038993 dtd. 02/05/2018
ATTENTION TO: CHANTAL LAVOIE
TEL: 613-632-5200
* please state on all documents

PAGE 3 OF 3

Payment Terms: Within 30 days without deduction
Delivery Terms: PPD (gem. Incoterms 2000) TRANSFER TRUCK
Shipping Condition: General Delivery

Please review the above items for accuracy.
Prices are quoted as price in effect at time of shipment.
Our standard terms and conditions apply should this quote become an order.

For terms and conditions please refer to website at <http://www.tkmna.com/tkmna/Resources/CustomerService/index.html>

Any obvious damage must be noted on the material delivery documentation at the time of receipt.
Tax exemption status documentation must be forwarded to credit department prior to order approval.
All returned material subject to restock charge.

INSPECTION CERTIFICATE

According To **EN 10204-3.1**
Disp. Advice / Cert **0080309109**
Dated **26/07/2017** Page **1/1**

Your Order **PEC-282714**
Project **Terry Thomas**
Dated **12/04/2017**
Our Confirmation No. **167142-30**
Customer No. **607728**
Sales Contact **Monique Bérard**
++41 27 457 6432
Certificate Dpt : **41 27 457 66 92**

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD
CA -L4K 5C6 CONCORD

ALUMINIUM PLATE IN 6061 T651 MILL FINISH
According to **AMS4027N**

Your article :

Rolling lot	Production N	Weight	Quantity	Dimensions
X51665	6290767	6499.12 Lbs	29	0.312" x 48.50" x 144.50"

Mechanical and technological properties

The indicated values are in ksi for UTS and YS and % for A

Lot-sample	Temper	UTS/T	YS 0.2%/T	A2"								
min-max	T651	>=42	>=35	>=10								
min-max												

Measured values

X51665-2	T651	46.4	41.6	16								
X51665-4	T651	46.0	41.2	17								

Chemical composition

The indicated values are in % by weight

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti		
Min	0.40		0.15		0.8	0.04					
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.05	0.25	0.15		

Analysis results with test method based on EN14726, ASTM E1251 and ASTM E1621

71491381	0.68	0.4	0.27	0.01	1.1	0.20	<0.01	0.07	0.01		
----------	------	-----	------	------	-----	------	-------	------	------	--	--

Other elements are compliant to the requirement: Each <= 0.05% Total <= 0.15%

Remark

Product conforms to **AMS4027N**.

Technical characteristics of this product do also comply with

ASTM B209-14, **ASTM B209M-14** and former **AMS-QQ-A-250/11 rev.A**

Casting and heat treatment of the referenced lot has been performed by Constellium Valais SA, Switzerland

A. Thurre (WSV-4)

Quality Plates

Valid without signature

Management System certified

ISO 9001 / ISO 14001 / OHSAS 18001

Definition of abbreviations on demand

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T650.3125X6.250

PO / BATCH NO. 038993 /

DATE: FEB 16 2018

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 0.3125

QUANTITY RECEIVED: 12"

THICKNESS RECEIVED: 0.3125

QUANTITY INSPECTED: 12"

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	Astm B209
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	Heat # X51665
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>9-8 FEB 16 2018</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T62 ALUMINUM SHEET

SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209

PART NUMBER: M6061T6S XXX THK

WHERE "XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M6061T6S 063

PREFERRED SIZE: .XXX BY 4FT BY 8FT

RELEASED
2009-09-10
MGP

B	REFORMAT DWG. ADD B209 SPEC (ZN DB-1).	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B
DRAWING NO.	M6061T6S	SHEET 1 OF 1
TITLE	6061-T6 SHEET SPEC	SCALE
		NTS

COPYRIGHT © 2001 BY DART AEROSPACE LTD.
THIS DOCUMENT IS REPRODUCED BY THE UNITED STATES GOVERNMENT
AND IS NOT TO BE REPRODUCED IN ANY FORM OR BY ANY MEANS
WITHOUT PERMISSION IN WRITING FROM THE UNITED STATES GOVERNMENT